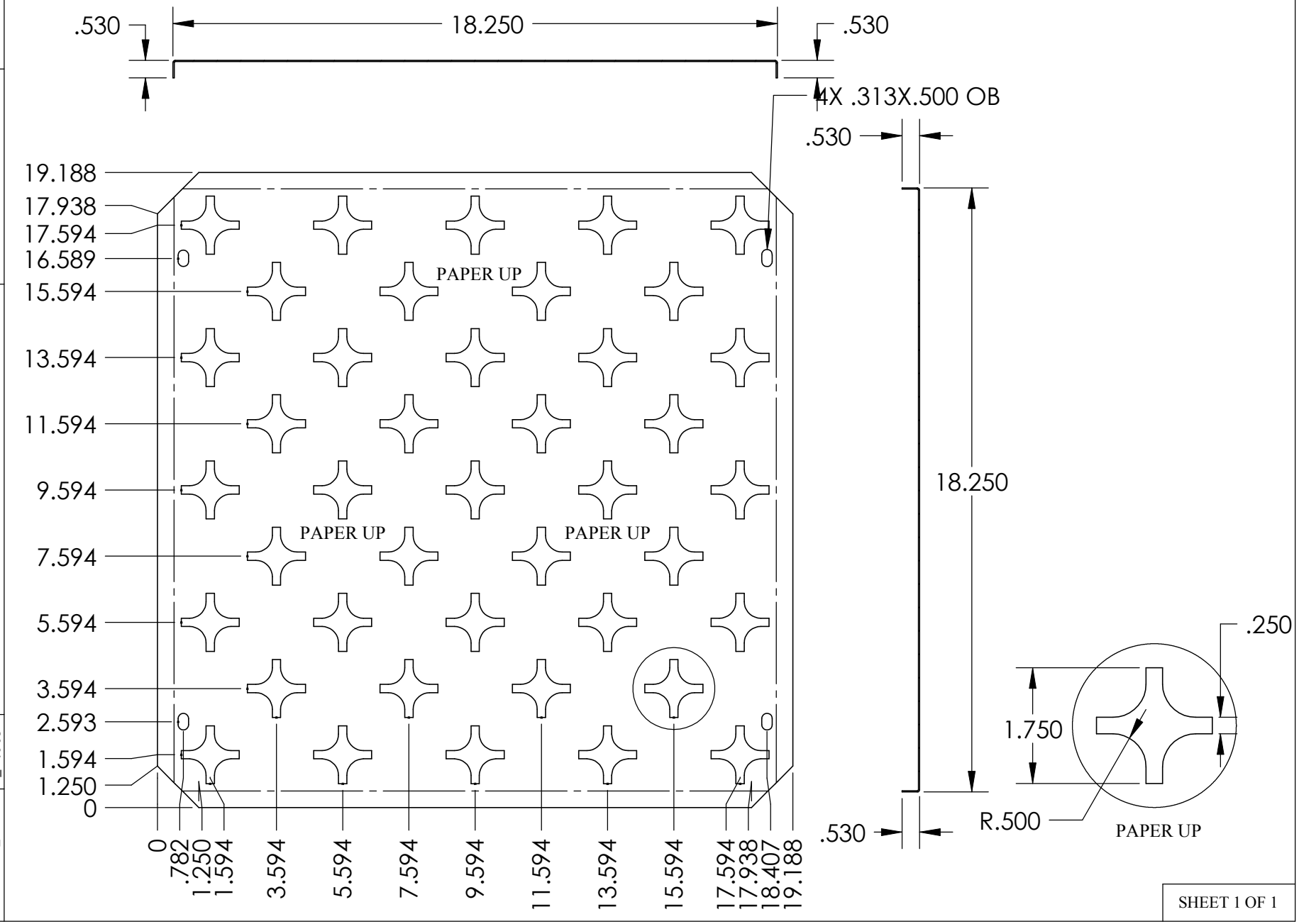
Material thickness	0,036
Bend angle	90,000
Inside bend radius	0,032
Bend Allowance	0,076
Bend Deduction	0,060

CHG BY	CHG NR	REV	DATE	DESCRIPTION
	NC 2319	1	10.8.1994	DRAWING UPDATE
	GS	A	7.5.1995	CHGD. .75SQ@45° TO LARGE STAR
	STANDARDIZING	B	9.1.1997	STANDARDIZING SHELF PUNCH PATTERN
	ECR 6685	C	4-14-99	CENTERED STAR PAT. FOR RACE



NOTE
BEND RADIUS .032" UNLESS OTHERWISE NOTED

SCALE:1:8

REVISION

PART# 5130523

MATERIAL 20 GA SST 430

SHEL-LAB
SHELDON MANUFACTURING CORNELIUS, OREGON

SHELF

DWG BY: AA

DATE 6-7-07

TOLERANCE UNLESS OTHERWISE SPECIFIED
X =± .063
.XX =± .032
.XXX =± .015
ANGULAR ± 1°
HOLE DIA ± .005

SHEET 1 OF 1