

Product Information ISO Class 5 – 8 Cleanroom Class 100 - 100,000 EU Grade A/B/C/D

# Sterile SatPax<sup>®</sup> 1000

# Sterile Pre-wetted 55% Cellulose / 45% Polyester Nonwoven Cleanroom

Sterile SatPax® 1000 combines Durx® 670 nonwoven wipers This pre-wetted format provides a cost effective and composed of a hydroentangled nonwoven blend of 55% cellulose and 45% polyester with a high saturation level of 70% IPA and 30% DI water.

easy to use solution versus traditional bulk handling of solvents, maintenance of squirt bottles and inconsistent wetting and cleaning associated with wetting a dry wiper. Each package is then gamma irradiated sterile to a 10<sup>-6</sup> Sterility Assurance Level making the product ideal for cleaning critical sterile processing environments.



# **Other Sterile Pre-wetted wipers**

- Sterile SatPax® 670
- Sterile SatPax® 1200
- Sterile SatPax® MicroSeal® WFI

### **Key Attributes**

- 55% cellulose / 45% polyester hydroentangled nonwoven blend
- No chemical binders in base material
- Pre-wetted with consistent 70% IPA/ 30% DI Water to a high saturation level
- Re-sealable solvent resistant packaging
- Wipers in c-folded configuration for single withdrawal
- Gamma irradiated and sterile validated to a 10<sup>-6</sup> Sterility Assurance Level per AAMI guidelines
- Certificate of Sterility with each case and available on the web by lot number 24/7. Details: Date of Manufacture, Radiation Dosage, Lot Information, Meets cGMP requirements for traceability

### **Benefits**

- Low extractables and fiber and particle counts
- Smooth and durable with good wet strength
- Reduces alcohol usage and preparation / handling costs
- **Reduces VOC emissions**
- Increases cleaning efficiency
- Increases cleaning protocol consistency

## Environmental

- Reduces VOC (Volatile Organic Compound) emissions
- Complies with RoHS and pre-registered under REACH

# Applications

- Designed for use in ISO Class 5 and higher sterile cleanroom environments
- Designed for use in wet cleaning of critical surfaces where control of flammable solvents and flammable solvent concentrations is required
- Final cleaning of surfaces or products prior to manufacturing or packaging
- High saturation level is ideal for removing cleaning and disinfecting residues in sterile environments

### Saturation Levels

The amount of solution contained in each wiper can be varied according to customer requirements. Higher saturation levels apply more solution to the surface during cleaning.

### Validated Sterile

ANSI/AAMI/ISO procedures have been followed for verification of irradiation dose with audits being performed to monitor bioburden levels and dose. The Sterility Assurance Level (SAL) or the probability of a viable organism being present on a product unit after sterilization is a SAL of 10<sup>-6</sup> (which is the chance of 1 non-sterile unit in 1,000,000).



# **Technical Data (In Dry State)**

Attribute		Units	Value	Test Method
Basis Weight		g/m²	68.0	TAPPI T-410
Caliper		μm	264	TAPPI T-411
Fibers	<u>≥</u> 100µm	fibers/cm <sup>2</sup>	160	IEST-RP.CC004.3, Sec 6.1.3 / Sec 6.2.2
Particles	<u>&gt;</u> 0.5µm	x10 <sup>3</sup> /cm <sup>2</sup>	10	IEST-RP.CC004.3, Sec 6.1.3 / Sec 6.2.1
Sorbency	Capacity	mL/m²	320	IEST-RP.CC004.3, Sec 8.1 modified / Sec 8.2 modified
	Efficiency	mL/g	4.7	
	Rate	seconds	2	
Non-Volatile Residue	DI Water	g/m²	0.028	IEST-RP.CC004.3, Sec 7.1.2
	IPA	g/m²	0.0038	
Ions	Na <sup>+</sup>	ppm	62	IEST-RP.CC004.3, Sec 7.2.2
	K+	ppm	5.9	
	Ca++	ppm	22	
	Mg <sup>++</sup>	ppm	5.0	
	CI-	ppm	31	

#### Notes:

- Technical data represented in this table are typical values at the time of publication. These should not be used as product specifications.
- Due to differences in test methods applied and equipment utilized by different wiper manufacturers, valid product
  comparisons may only be obtained through side-by-side testing in the same test facility, under similar conditions

# **Order Information:**

Product	Number	Size	Shts/pk	Pks/cs	IPA/DI	Saturation	VOC % by	Style
Sterile SatPax <sup>®</sup> 1000	SSP1000.001.24	9x9" (23x23cm)	30	24	70/30	60%	44%	C-fold

