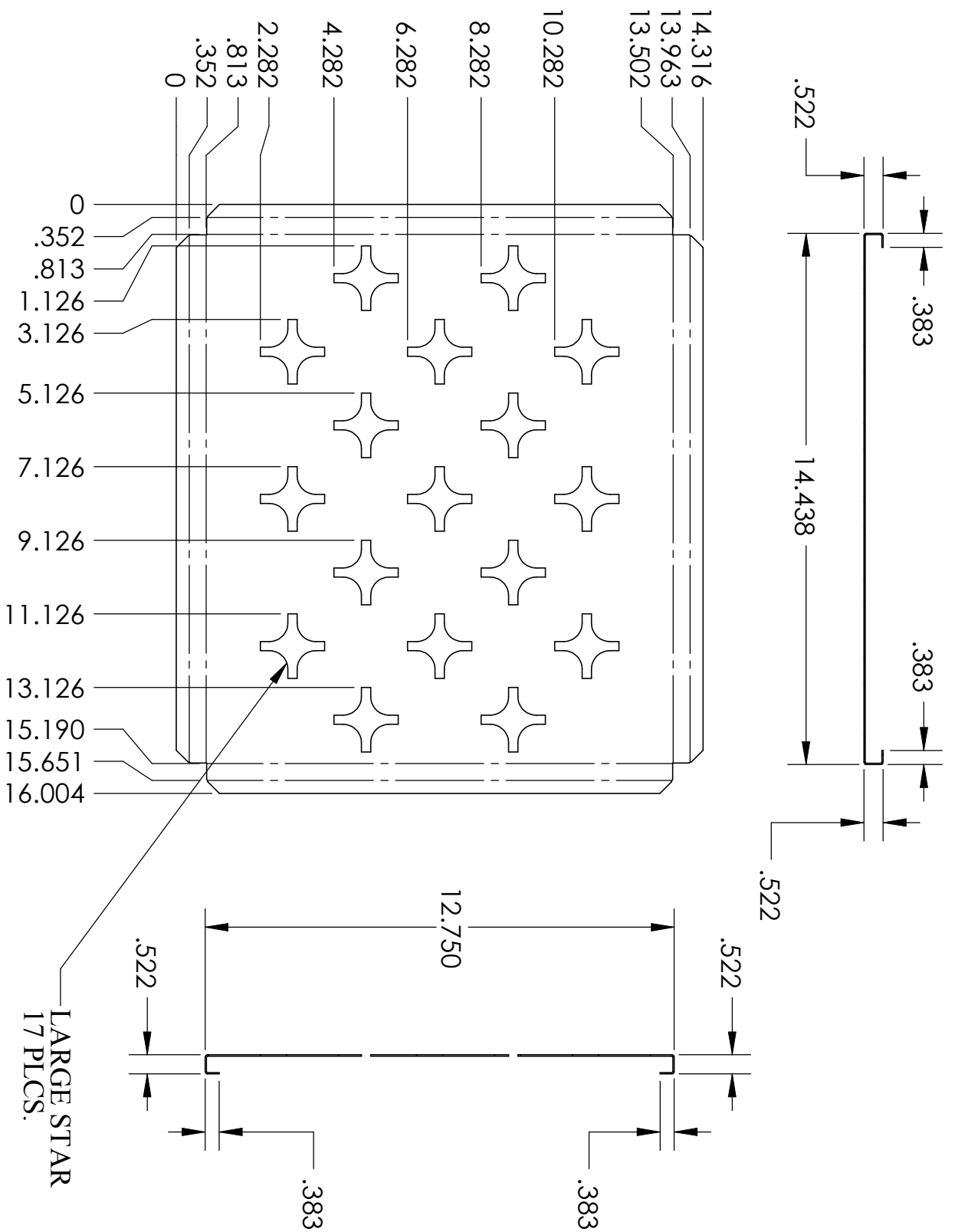
DWG BY: crb	DATE 7/11/08	SHEL-LAB	SCALE:1:4	NOTE
TOLERANCE UNLESS OTHERWISE SPECIFIED		SHELDON MANUFACTURING CORNELIUS, OREGON	PART# 5130543 / REVISION	BEND RADIUS .032" UNLESS OTHERWISE NOTED
.X = ± .063 / ANGULAR ± 1°		SHELF	MATERIAL 20 GA SST 430	
.XXX = ± .015 / HOLE DIA ± .005				

Material thickness	0.036
Bend angle	90.000
Inside bend radius	0.032
Bend Allowance	0.076
Bend Deduction	0.060



CHG BY	CHG NR	REV	DATE	DESCRIPTION

SHEET 1 OF 1