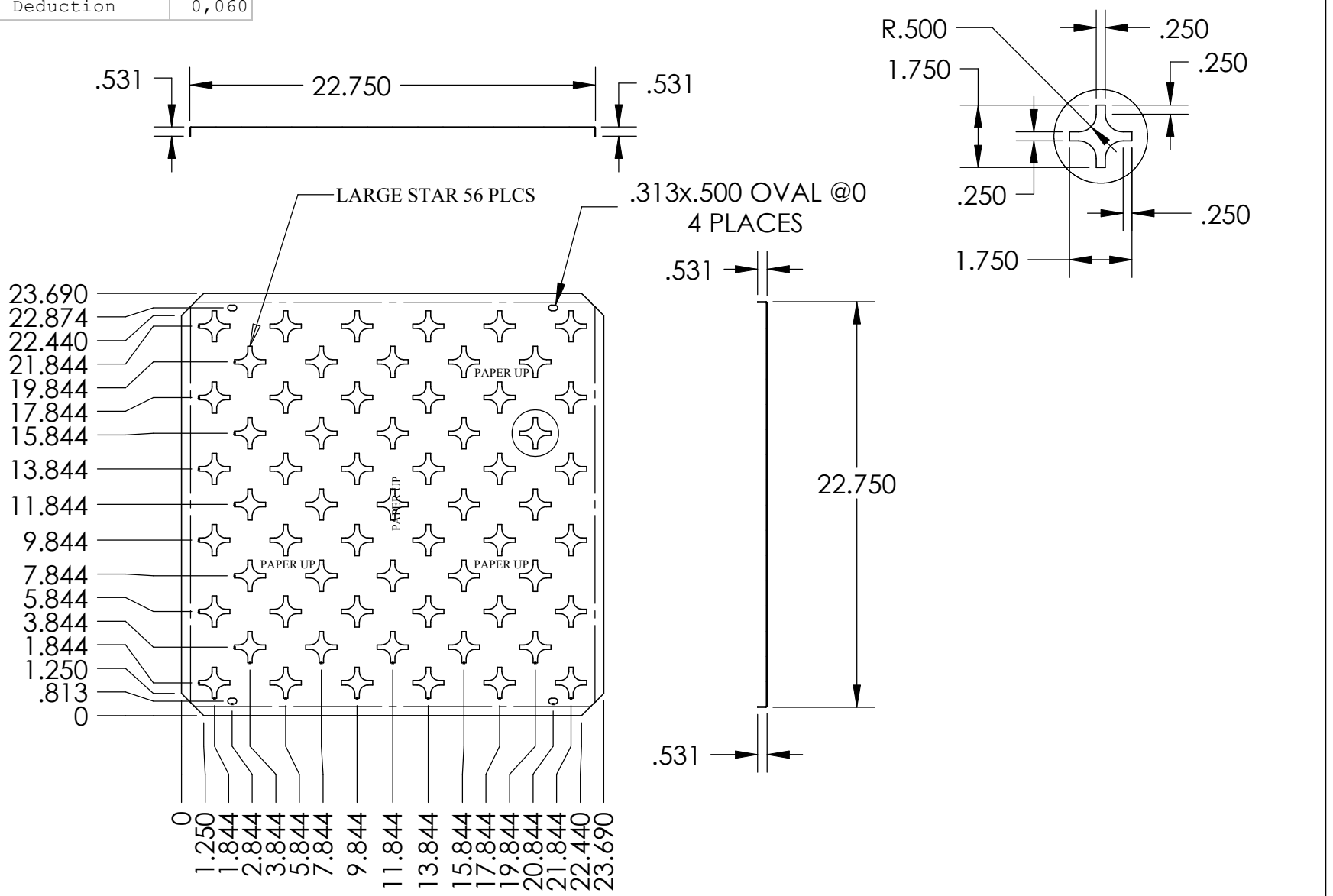
| Material thickness | 0,036 |
|---|---|
| Bend angle | 90,000 |
| Inside bend radius | 0,032 |
| Bend Allowance | 0,076 |
| Bend Deduction | 0,060 |

| CHG BY | CHG NR | REV | DATE | DESCRIPTION |
|---|---|---|---|---|
| | STANDARDIZING | A | 9.1.1997 | STANDARDIZING SHELF PUNCH PATTERNS(DKB) |




NOTE
BEND RADIUS .032"
UNLESS OTHERWISE NOTED

SCALE:1:12

REVISION

PART# 5130518

MATERIAL
20 GA 430S-B/A

SHEL-LAB
SHELDON MANUFACTURING CORNELIUS, OREGON

SHELF

DWG BY: AA

DATE 6-8-07

TOLERANCE UNLESS OTHERWISE SPECIFIED

| | | |
|---|---|---|
| X | = ± .063 | ANGULAR ± 1° |
| .XX | = ± .032 | HOLE DIA ± .005 |
| .XXX | = ± .015 | |